

Technical Bulletin

Bulletin No: TCH-001-049

Effective Date: 8/1/02

Cancels: TCH-001-043

Page: 1 of 1

Subject: CYLINDER HEAD GASKETS FOR THE TU-FLO™ 550/750 AIR COMPRESSORS

A design change to the cylinder head gasket for the Tu-Flo 550/750 compressors has resulted in a new gasket being released.

Please note:

- **The new gasket can be installed either side up.** (The previous gasket required that the beaded side of the gasket must face the compressor crankcase when assembled.) The new gasket does not have a beaded side and **the plastic coating on either side is not removed for installation.**
- Care should be taken not to damage the gasket material as creasing, bending etc. could affect the gasket seal.
- As before, when installing, the cap screws are torqued to an **initial 200 inch-pounds** and then **to 440 to 500 inch-pounds using a cross pattern across the head** until all screws are within the torque specification.

